

Device for acquiring and monitoring the development of
a product-related variable, and product monitoring
system comprising such a device

5 The present invention relates, generally, to the
acquisition and monitoring of product-related
variables. More particularly, the invention relates to
the monitoring over time of the development of at least
one product-related variable in order to check its
10 state or integrity.

The invention applies in particular to the prevention
of degradation of a perishable product or the
prevention of its contamination. Thus, a particularly
15 interesting application of the invention concerns
checking the temperature of a bag of blood between a
blood-taking phase and a transfusion phase. It will be
understood, however, that the invention applies equally
to all types of perishable products or commodities,
20 such as foodstuffs or medications for which the
transport conditions must be accurately observed in
order to avoid any risk of degradation.

Conventionally, the transportation of a perishable
25 product is observed, for example, using temperature
sensors which change color irreversibly if the
temperature of the product exceeds a threshold value
corresponding to a maximum value allowed for the
product.

30 It has also been proposed to use measurement sensors
associated with storage means into which is loaded data
output by the sensors. Duly programmed computation
means process the data output by the sensors to
35 generate an alert signal if the threshold value is
exceeded, however temporarily.

This type of device provides a relatively effective
traceability of a product inasmuch as it can be used to

effectively observe any overrun of a monitored variable.

It does, however, present a major drawback inasmuch as
5 the quantity of the data stored is directly linked to
the capacity of the memory, such that it is not
possible to monitor a product for relatively long
periods or simultaneously monitor a number of variables
without prohibitively increasing the capacity of the
10 memory and therefore the size of said device.

The object of the invention is therefore to overcome
the drawbacks of the state of the art.

15 Its subject is therefore a device for acquiring and
monitoring over time the development of at least one
product-related variable, including a support intended
to be associated with the product and supporting a set
of at least one sensor for measuring said variable and
20 means for processing the data output by the sensor so
as to monitor the development of said variable relative
to threshold values.

According to a general characteristic of the device
25 according to the invention, the processing means
include a file system in which the data output by the
sensor is stored and a management algorithm for
organizing the storing of the data in the file system
and managing the retrieval of said data, the file
30 system and the management algorithm being embedded in
the support.

The use of an embedded management algorithm makes it
possible to organize the storing of the stored data and
35 so increase the volume of information stored without
providing a specific format for the stored data, the
storing then being done in a manner similar to data
storage in a computer hard disk.

According to another characteristic of the device according to the invention, the latter also includes a universal internal clock, the processing means monitoring the development over time of said variable
5 according to timetable data supplied by the clock.

Advantageously, the processing means also include means for creating product monitoring phases, each corresponding to a state of the product, by assigning
10 specific threshold and duration values to each phase.

Preferably, the device is provided with a display unit for indicating any overrun of the threshold value(s). This display unit can be a blinking indicator, the
15 color of which reflects a criterion for acceptance of a signaled overrun. For example, the blinking indicator comprises a light-emitting diode.

According to another characteristic of the invention,
20 the device includes an independent power supply battery. Advantageously, voltage step-up means are used for powering the light-emitting diode from the power supply battery.

Furthermore, the device includes means for transferring the stored data to a remote product monitoring system, in response to a request to transfer said data sent by
25 said system.

Advantageously, the transfer means are wireless data
30 transfer means.

In a particular embodiment, the support also includes means of encoding information by barcodes.
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According to the invention, there is also proposed a system for monitoring products by observing the development over time of at least one product-related variable, including a set of sensors for measuring said

variable and a remote monitoring center for displaying the data output by the sensors.

The sensors consist of devices as defined above.

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According to a characteristic of this system, the remote monitoring center is connected to a computer network, in particular the Internet.

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Other objects, characteristics and advantages of the invention will become apparent from reading the description that follows, given solely by way of nonlimiting example, and with reference to the appended figures, in which:

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- figure 1 is a general schematic view of a product monitoring system according to the invention;

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- figure 2 is a block diagram illustrating the structure of a measurement sensor of the system of figure 1; and

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- figures 3 and 4 are curves illustrating an example of temperature and humidity threshold values stored in the system according to the invention;

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- figure 5 illustrates the development over time of the temperature and humidity levels recorded by means of the system according to the invention; and

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- figure 6 is a curve illustrating the development over time of the temperature of a bag of blood from blood-taking to transfusion.

Figure 1 shows the general architecture of a product monitoring system according to the invention. This system is intended to implement product traceability, that is, to track the products at the various stages of their production, transformation, marketing or

transportation, by observing the development over time of one or more product-related variables.

As can be seen from this figure 1, the system includes a set of plotters, such as 10, intended to be affixed to the products, and a set of transceivers, such as 12, intended to communicate with the plotters 10, in particular to retrieve the measurement data generated by the plotters.

The plotters 10 are primarily implemented in the form of a support, on which are implemented sensors or detectors for measuring the characteristic variables to be measured, storage means for storing the data output by the sensors, and processing means for analyzing the data output by the sensors. As can be seen, the nature and number of the variables to be monitored depends on the type of product for which the traceability is to be provided. Thus, for example, the detectors embedded on the plotters can be made up of temperature sensors, acceleration sensors, pressure sensors, etc. However, the measured variable can be any type of physical parameter of which any drift is liable to affect the product.

As will be described in detail later, the plotters 10 continuously, possibly periodically, acquire measurement data, this data then, after storage, being analyzed by the processing means embedded on the support to detect any overrun beyond one or more maximum permitted threshold values. It will be noted that, preferably, the data is stored at intervals such that the data is acquired in supernumerary fashion, so that, by subsequent analysis, acquisition anomalies can be detected.

During their transportation, when the products and the plotters 10 that they support reach a predetermined check point, the measurement data and the processing

data is transferred to transceivers 12. A remote monitoring center equipped with a display station 14 is then used to remotely display the data and analyze it to generate history logs and identify and locate malfunctions in the product transportation chain.

For example, as can be seen from figure 1, the transceivers 12 are connected to a computer network, for example the Internet 16, or a local data network. In this case, a web server 18 is used to remotely manage the various elements of the monitoring system and to centralize the data output by the plotters 10.

For example, as can be seen from figure 1, the transceivers 12 can be associated with an intermediate processing station 20 to display the retrieved data on site or, as a variant, to communicate directly with the web server via a router 22.

There now follows a description with reference to figure 2 of the general structure of a plotter 10 used to measure, store and analyze a physical variable related to a product to be monitored.

As indicated previously, such a plotter 10 primarily comprises a support 20 in generally parallelogram form, the dimensions of which can be, for example, around 10 cm x 5 cm, for a maximum thickness of around 5 mm.

Such a plotter 10 is designed to be fixed to a product for which the traceability is to be provided, by gluing, for example.

As indicated previously, it includes a set of sensors, such as 26, each measuring a physical variable of the product for which a drift is liable to affect the integrity or conservation.

The data output by the sensors 26 is supplied to a metrological conversion and calibration unit 28 for adjusting the data output by the sensors according to calibration curves supplied by the sensor manufacturers.

After preprocessing, the measurement data is stored in a storage unit 30 under the control of a management device 32 embedded on the plotter 10.

In practice, according to a characteristic of the invention, the storage unit 30 takes the form of a file system, that is, a set of files for which data storage and retrieval is performed in an organized way under the control of the file manager 32, the nature of the information to be logged not affecting the rules governing the organization of the storage medium. Thus, according to such a system, the storage space is divided into a number of individually identifiable subsets, the size of the individual elements stored not being a factor in the data storage rules.

The acquisition and the storage of the data in the file system are performed independently, through the use of different clocks for data acquisition on the one hand, and data storage on the other hand. In particular, the measurement period is independent of the data logging period. It is thus possible, for example, to adapt the flow of data to be stored in the file system according to the speed at which the monitored variables vary. Thus, the size of the storage means used is reduced, which is not the case in a plotter in which the data storage is performed according to the acquisition period. The data processing and transmission times for subsequent retrieval are also considerably reduced.

The file system is divided into four memory areas, namely one area of fixed size and three areas of variable size, defined using a programming tool.

The first fixed-size area is intended to contain programming data for the plotter 10.

- 5 The second area, of variable size, contains the user data, in particular computer files with standard extension, compressed or otherwise.

10 The third area is a buffer storage area in which are logged the measurements for a logging period and only for that period. The type of measurements stored in this third area is chosen during programming, and in particular, based on data taken from the first storage area. Thus, in the third area, it is possible to store
15 only minimum, maximum, average, integral, decibel, weighted, raw or filtered, and other values.

Finally, the fourth area constitutes a final storage area in which is stored the data from the third area.
20 This record is normally on 16 bits.

At the end of the logging period, a value associated with a time is logged.

25 Thus, the file system manages the sequencing of the data in the storage means, the data type and, generally, the procedure for storing the data based on programming data previously established by the user and based on data stored in a buffer memory. Furthermore,
30 the file system manages the data originating externally in a second memory area, providing for dynamic modification and, possibly, remote modification, of the user data, such as threshold values, according to particular circumstances.

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The plotter 10 is moreover provided with a computation unit 34, for actually observing the development of the variables monitored and stored. This computation unit 34 is coupled to a universal internal clock (not

shown), for monitoring the development of the monitored variables according to timetable criteria. As will be described in detail later, it is then possible to create monitoring phases during each of which specific
5 maximum thresholds are provided.

A display unit 36, preferably implemented using light-emitting diodes, is used to provide an indication as to the development of the monitored variable(s) in
10 relation to the threshold values.

Furthermore, a battery 38 associated with a power converter 40 powers the main elements involved in the plotter 10. In particular, the power converter 40
15 provides a voltage step-up function for powering the light-emitting diodes used in the display unit 36, from the battery 38.

Finally, the plotter 10 is complemented with
20 transmission and reception means providing for wireless data transmission between the plotter 10 and the transceivers of the remote monitoring system. It will be noted that the wireless communication used for the data transfer can be based on any type of
25 telecommunications technique appropriate for the planned use. As an example, the following technologies can be used: IRP, IRDA, RF 13.56, 433, 868, 915, Bluetooth, Wi-Fi. However, any other technology can also be considered, according to operating
30 requirements.

As can be seen in figure 2, these transmission and reception means include, on the one hand, a transmitter 42 associated with a file encryption module 44 and, on
35 the other hand, a receiver 46 associated with a file decoding module 48, the transmitter 42 and the receiver 46 being connected to an antenna 50 for communicating with a corresponding antenna of the transceiver 12 of the remote monitoring system.

The system that has just been described operates as follows:

5 For product traceability purposes, the plotter 10
associated with this product, constantly, for example
periodically, acquires measurement data for a variable
to be monitored. This data is calibrated and processed
by the file manager 32, then stored in the storage unit
10 30. Moreover, the computation unit 34, for each data
item acquired, performs a comparison with one or more
predetermined threshold values so as to detect any
overrun that could affect the good conservation of the
product.

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As indicated previously, the computation unit 34 adapts
the threshold values according to monitoring phases.

Thus, for example, for a plotter intended for the agri-
20 foodstuffs or pharmaceuticals market, for monitoring
the development over time of the temperature and
relative humidity of a product, the plotter is provided
with two sensors, namely a temperature sensor and a
humidity sensor.

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For example, the limiting temperature and humidity
values are given by the curves illustrated in figures 3
and 4. Thus, the limiting temperature values not to be
overrun for a product to be protected are 25°C with a
30 relative humidity of 60% for 3 years and 30°C with a
relative humidity of 60% for 10 days. Regarding
humidity, these values are 60% relative humidity at
25°C for 3 years and 90% relative humidity at 25°C for
10 days.

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As can be seen in figure 5, embedding a management
algorithm in the plotters makes it possible to create a
three-dimensional function from the measured variables.
Such operation is based on Arrhenius's and/or Eyring's

laws. The system also retains irreversible triggering thresholds.

Thus, as can be seen from figure 5, it is possible to
5 create a three-dimensional graph linking temperature
and relative humidity levels as a function of time and
so enabling any study of stability of the monitored
product to be implemented easily, inasmuch as the
program for implementing these stability studies is
10 incorporated in each plotter.

Referring to figure 6, for a bag of blood, during a
first phase between T_0 and $T_0 + 1$ day, which is the
blood-taking phase, the temperature must be lowered
15 fairly evenly from approximately $+37^{\circ}\text{C}$ to approximately
 $+7^{\circ}\text{C}$. During the second phase, which extends to the
time $T_0 + 42$ days, the duly filled bag is conserved and
transported to the place of use. The third phase, which
lasts approximately 6 hours, is an actual transfusion
20 phase.

Thus, during the first phase, that is, the blood-taking
phase, the blood temperature must drop evenly to a
temperature of around approximately 7°C .

25 In the second phase, that is, during its conservation,
the temperature of the blood must not exceed 8°C .
However, during the actual transportation phase, which
is a relatively short phase, around 24 hours, a fairly
30 low temperature rise is allowed, to a temperature of
around 10°C . Finally, the transfusion phase must not
take place at a temperature greater than approximately
 24°C .

35 Thus, the computation unit 34 uses the universal
internal clock to determine the current phase of the
product and then generates the thresholds that are not
to be exceeded.

If an overrun is detected, corresponding information is stored in the file system 30.

At the same time, the display unit 36 is driven to
5 provide an indication of such an overrun.

Thus, for example, if there is no overrun, the display unit 36 is driven to output a blinking green light. Conversely, when an overrun is detected, the display
10 unit 36 is driven to output a blinking red light so indicating that the product is no longer fit for consumption or use. Naturally, as will be understood, the transition from a blinking green light to a blinking red light is irreversible.

15 Finally, when the plotter 10, during its transportation, passes in front of a transceiver 12, the stored information is downloaded so that it can then be transmitted to the web server 18. It is thus
20 possible to display, in a central and remote manner, the position of all of the products monitored and have available all of the information representative of the development of a monitored parameter.

25 Naturally, the data transfer between the plotter and the transceivers is bidirectional, with information being able to be transmitted automatically to the plotters when they pass in front of such transceivers. Thus, for example, when taking blood, all of the
30 information concerning the donor, such as name, blood group, rhesus sign, etc., is entered in the file system, this information then being easy to retrieve when the bag passes in front of a transceiver at the place of transfusion.

35 It will be noted that, preferably, the plotters can also be linked to barcode-type encoding means for storing information redundantly, such that this information can be retrieved even when there are no

- 13 -

means available for setting up a communication with the
plotters.